

## ABSTRACT OF THE DISCLOSURE

### INKJET INK COMPOSITIONS

Ink compositions having increased stability and increased jettability with the  
5 addition of specific surfactants, including alkyl ether sulfates and ethoxylated  
mercaptans, are provided. The remainder of the ink composition comprises a  
suitable carrier vehicle, which typically contains water, alcohols, surfactants,  
humectants and optionally a resin component.